Work Order ID 83202 Sriday, April 13, 2012 1:13:12 PM				*832	202*					,		Page 1
tem ID:	D412-702-301 Harness Assembly			Accept	*N900	<u>040</u>	100)*	Setup	Start Stop	171	S1*
tem Name: Start Date: Required Date: Reference:	4/13/2012 Start Qt	-	*? *?		Cust Item 1 Customer:	ID:				•	"Ni	S2*
Approvals:	Process Plan:	P	Date: 12-0	SPC (Y/N):		ate:	<u>.</u>		Run	Start Stop	!//	R1* R2*
Sequence ID/ Work Center I	Operatio D Descripti			Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accep Qty	t Re		Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr											
ICA-D412-70	2 Rev4											
100			٠	0.00				7	,			(4)
100 Small Fab		Memo Assemble as	per dwg ICA D41	0.00 2-702 p 49				_2	<u> </u>			JA POL
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*110 *110* QC Quality Control	QC5- Inspe	Memo	eteness to step on \	0.00 0.00				2_			M	12:06:04
120				0.00								
120								2x				80
Packaging		Memo		0.00							1 '	1-6-5
Packaging		Identify with CHG001 Location: PPP Rev:	5 .	pack for shipping as per PPP D4	412-702-301						16	

	•								
W/O:			W	ORK ORDER CHANGE	S				* 3
DATE	STEP	PRO	CEDURE CHA	ANGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
				•					
								-	
·									
Part No	•	PAR #:	Fault Cate	egory:	NCR: Yes	No DQ	/:	_ Date: _	
	Re	esolution:	Disposition	_ Disposition: QA: N/C Closed:					
NCR:			WORK ORD	ER NON-CONFORMA	NCE (NCR)			
DATE	STEP	Description of NC		Corrective Action Section	veri		ation	Approval	Approval
DAIL	JILF	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Section	on C	Chief Eng	QC Inspector
									
		,	. 1						

Work Orde Friday, April 13			*83202*								Page 2		
Item ID: D412-702-301 Revision ID: Item Name: Harness Assembly			4.0.4	Accept	*N900040100)* :	Setup St		*NS1* *NS2*	-	
Start Date: Required Date:	4/13/2012 4/24/2012	Start Qty: 2.00 Req'd Qty: 2.00	*2* *2*		Cust Item I Customer:	D:							
Reference: Approvals:	Process Plan	n:	Date:	Tooling: SPC (Y/N):		nte:		1		ton	*NR1* *NR2*		
Sequence ID/ Work Center II		Operation Description		Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty		ect Insp. mber Stamp	M-7****	
130 *130* QC		QC21- Final Inspection -	Work Order Release	0.00					_12	16	15 \$	/	
Quality Control										J	NV 12.06	-05	

Duit Aci	ospace	Liu							
W/O:			V	VORK ORDER CHANGE	ES			,	
DATE	STEP	PROC	EDURE CH	IANGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
				•					
Part No	:	PAR #:	_ Fault Ca	tegory:	NCR: Yes	No DQA		Date: _	
Resolution: Disposition: QA: N/C Closed: Date					Date: _				
NCR:		W	ORK OR	DER NON-CONFORMA	NCE (NCR)			
DATE	STEP	Description of NC Section A	Initial Chief Eng	Corrective Action Section Action Description Chief Eng	on B Sign & Date	Verific Section		Approval Chief Eng	Approval QC Inspector
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Picklist Print

Friday, April 13, 2012 1:13:16 PM

Work Order ID: 83202

83202

D412-702-301 D412-702-301

Parent Item Name: Harness Assembly

Start Date: 4/13/2012

Required Date: 4/24/2012

Page 1

Start Qty: 2.00

Required Qty: 2.00

Comments:

Parent Item:

IPP Rev:A new issue DD 10.04.30 verified:EC

Comments: 1P1	P Rev:A new issi	1e DD 10.04.30	verme	1:EC									
Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D3573-7	-	Manufactured	No	-		100	Each	15.0000	1	2	21	/	/
D3573-7									**	4)12	100	104
	•			Location		Loc	<u>Qty</u>	Loc Code					
				GA			15				_		
					75442		15		_				_
D4088-041		Manufactured	No			100	Each	1.0000	1	2			
D4088-04 Shoulder Harness	.1								**	4)12	/ox	64
				Location		Loc	<u>Oty</u>	Loc Code		//		_	
				ST267			1					RXO	157
					75443		1		_				20
MS24693-S272		Purchased	No			100	Each	313.0000	4	8		/	
MS24693	-S272								**		\bigcirc 12	106	04
				Location		Loc	Qty	Loc Code					
				GA			296						
				•	118352		296		_		_		
				ST288			17		_		_		
					116391		11						
					116737		2		_		_		
					117977		4		_				

W/O:			WO	RK ORDER CHANGE	ES			, >
DATE	STEP	PRO	OCEDURE CHAN	IGE	Ву	Date Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
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Part No		PAR #:	Fault Categ	jory:	NCR: Yes	No DQA:	Date: _	
				Disposition: Q				
NCR:			WORK ORDE	R NON-CONFORMA	NCE (NCR)		
DATE	STEP	Description of NC		Corrective Action Section		Verification	Approval	Approval
DATE	SIEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Section C	Chief Eng	QC Inspector
								·
		*						
		•					}	
		·					*	

Friday, April 13, 2012 1:13:16 PM

Work Order ID: 83202 Parent Item:

D412-702-301

Parent Item Name: Harness Assembly

83202 *D412-702-301*

Start Date: 4/13/2012

Required Date: 4/24/2012

Start Qty: 2.00

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Required Qty: 2.00

*AN960.ID1011 *

Washer

MS21042L3

AN960JD10LL

Location Loc Qty Loc Code ST337A 3557 19085 328 19600 3229

Each

Each

100

100

No

No

Purchased

Purchased

2,981.000

3,557.000

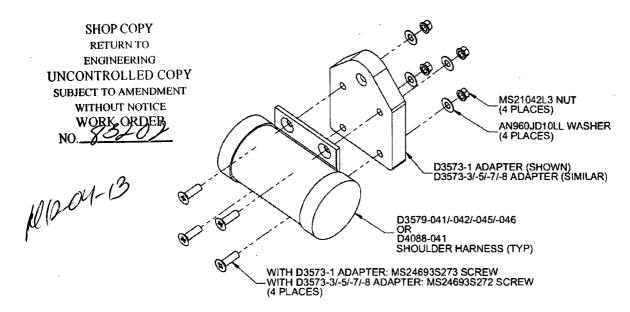
MS21042I 3

Location	Loc Qty	Loc Code
ST300	2981	
117441	16	
117885	32	
118451	5	
118927	3	
119017	1759	
119075	166	
121349	1000	

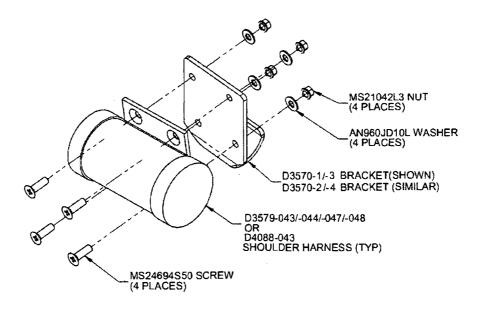
MW/444

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W/O:		-	WC	ORK ORDER CHANG	ES				1 3
DATE	STEP	PRO	OCEDURE CHA	NGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
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Part No	:	PAR #: Fault Category: NCR: Yes No DQA: Date: Resolution: Disposition: QA: N/C Closed: Date: WORK ORDER NON-CONFORMANCE (NCR) STEP Description of NC Section A							
ŝ	No:PAR #:	esolution:	Dispositio	Disposition: QA: N/C Closed:					
NCR:	: -		WORK ORD	ER NON-CONFORM	ANCE (NCR	2)			
DATE	STED	Description of NC							Approval
DAIL	JILF	Section A		Action Description Chief Eng		Section	C	Chief Eng	QC Inspector
			,						
	:								

DART AEROSPACE LTD.



DETAIL 'K' D412-702-101A/-103A/-105A/-107A/-109A/-115A/-117A AND D412-702-101B/-103B/-105B/-107B/-109B/-115B/-117B OR -301/-303/-305/-307/-309/-315/-317 HARNESS ASSEMBLIES



DETAIL 'L' D412-702-111A/-111B/-113A/-113B OR -311/-313/-321/-323 HARNESS ASSEMBLIES

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W/O:			W	ORK ORDER CHANGI	ES				
DATE	STEP	PRO	OCEDURE CHA	NGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
		PAR #:	Fault Cate	egory:	NCR: Yes	No DQ	A :	Date: _	
	Resolution:			on:	QA: NC C	losed:		Date: _	
NCR:			WORK ORD	ER NON-CONFORMA	NCE (NC	R)	,		
DATE	STEP	Description of NC		Corrective Action Section		Verific	cation	Approval	Approval
	SILI	Section A	Initial Chief Eng	Action Description Chief Eng	Sign Date		ion C	Chief Eng	QC Inspector
4.									
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